

Drawing Number
TAR0849-01-ARB-P10

Description
FLOOR MAT

Material
OUTSOURCED

Finish
BESPOKE PRINT

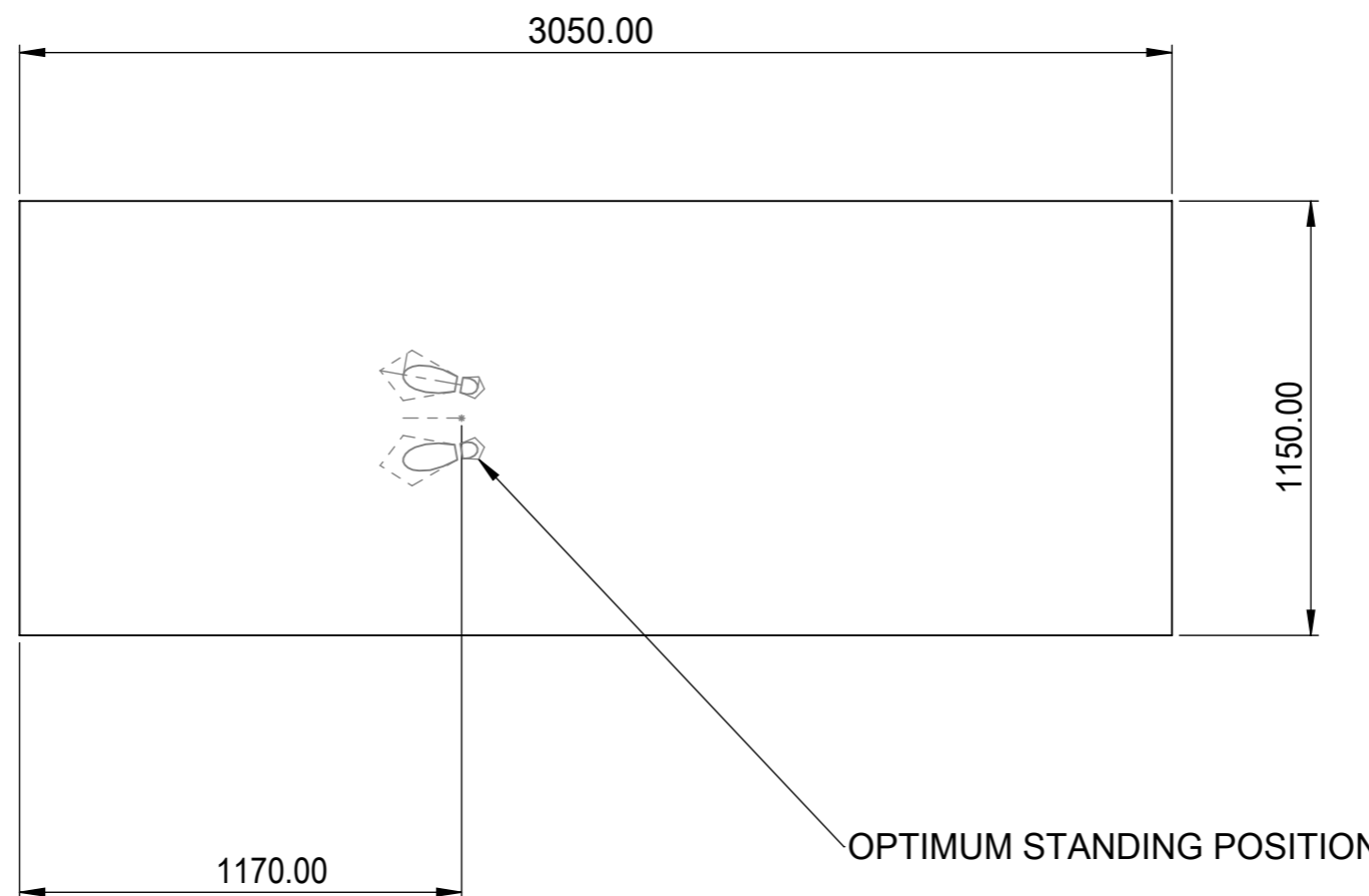
Weight

Date
06 July 2022 10:00:58

Drawn By
DB

Scale
1:20
DO NOT SCALE OFF DRAWING

SHEET 1 OF 1



NOTES

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS

WELD SPECIFICATION:
ALL WELDS MIG UNLESS STATED
ALWAYS REMOVE BURRS AND SHARP CORNERS
RESISTANCE WELDING WIRE TO WIRE THE SET SHOULD BE 20% UNLESS STATED

FINISH SPECIFICATIONS:

POWDERCOATING: BETWEEN 80 - 120 MICRON THICKNESS COVERAGE

CHROME PLATING: NICKEL LAYER = 8 - 12 MICRON. CHROMIUM LAYER = 0.1 - 0.3 MICRON THICKNESS. TRIVALENT CHROME ONLY. CHROME PLATING POLISHING SPECIFICATION IS 400 GRIT FINAL POLISH.

BRIGHT ZINC PLATING: 13 - 15 MICRON THICKNESS

WOOD PRODUCTS:
WHERE SPECIFIED, ALL WOOD-BASED PRODUCT MUST BE FSC CERTIFIED

GENERAL TOLERANCES:

ANGLES +/-1.0 DEGREE
OVER 2000MM UP TO 4000MM +/-2.0MM
OVER 1000MM UP TO 2000MM +/-1.5MM
OVER 120MM UP TO 1000MM +/-1.0MM
LINEAR DIMENSIONS UP TO 120MM +/-0.5MM

REVISION

(E)

FOR SIZE ONLY - SUPPLIER YET TO BE SOURCED

